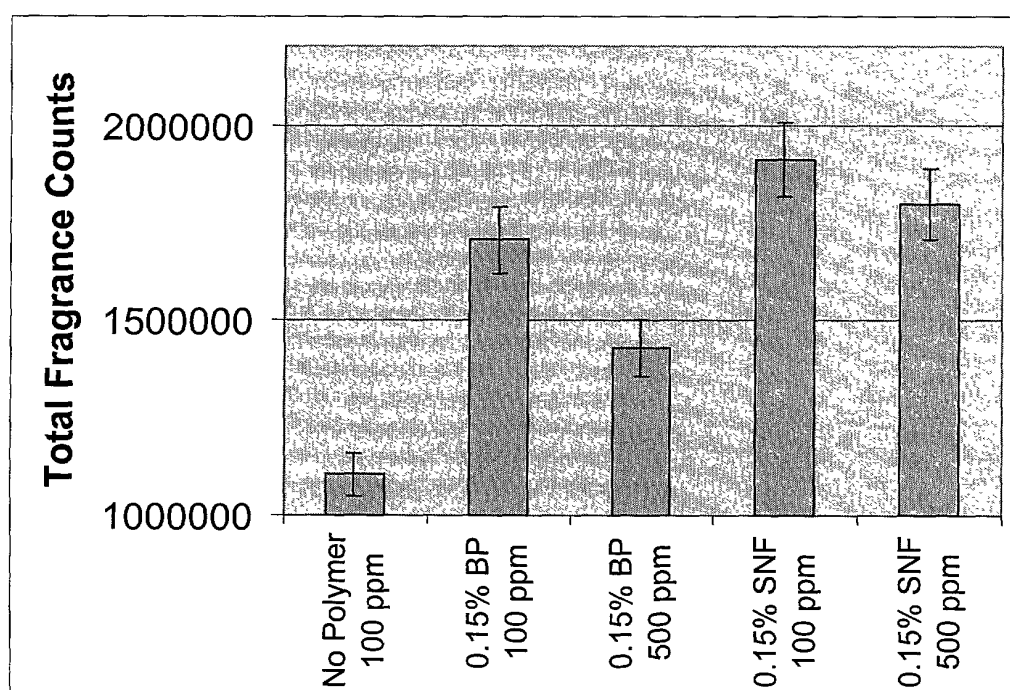


Fig 1

Fig 2



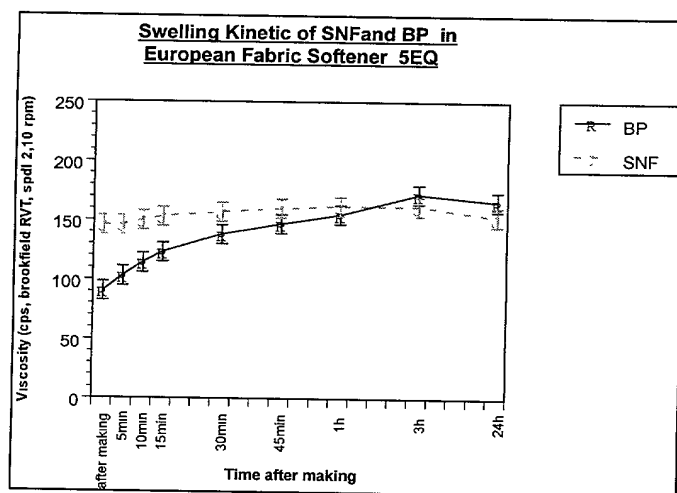


Fig 3

## DSC of BP Polymer

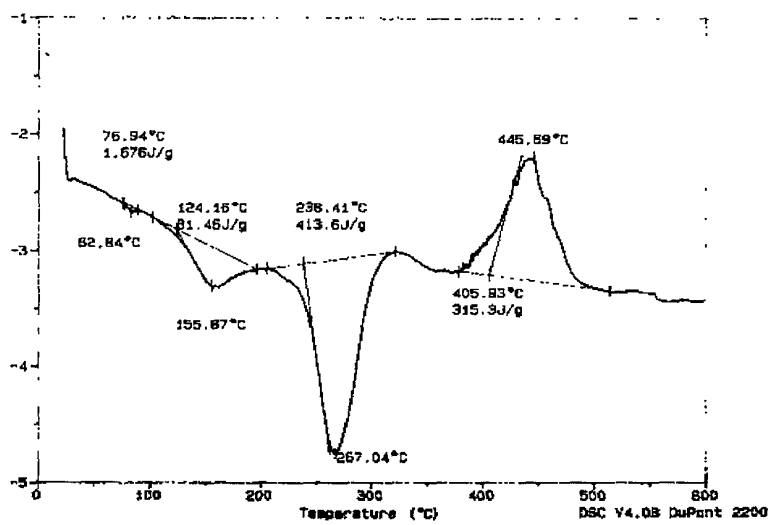


Fig 4

## DSC of SNF Polymer

Fig 5

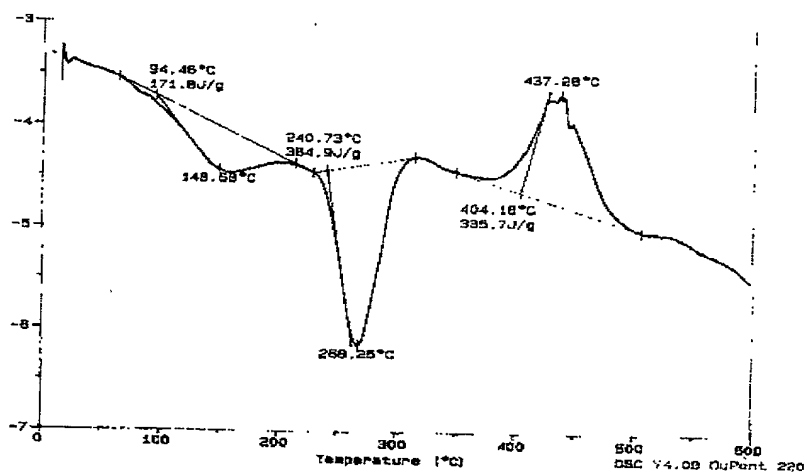
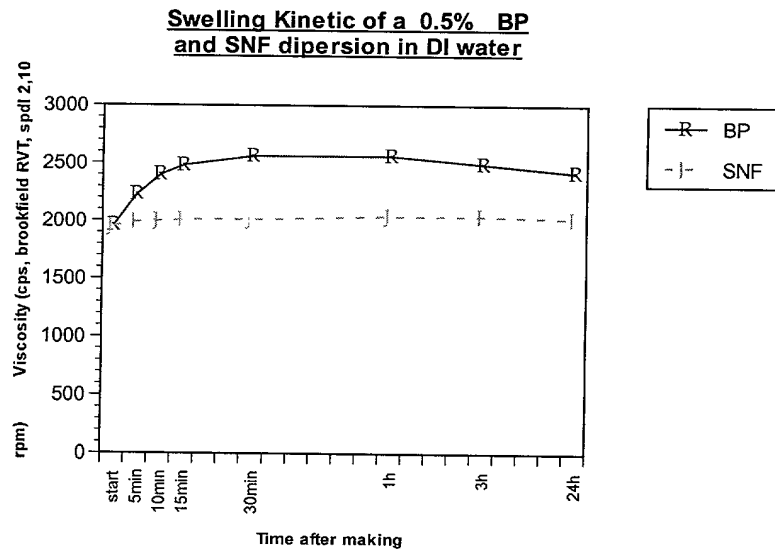


Fig 6



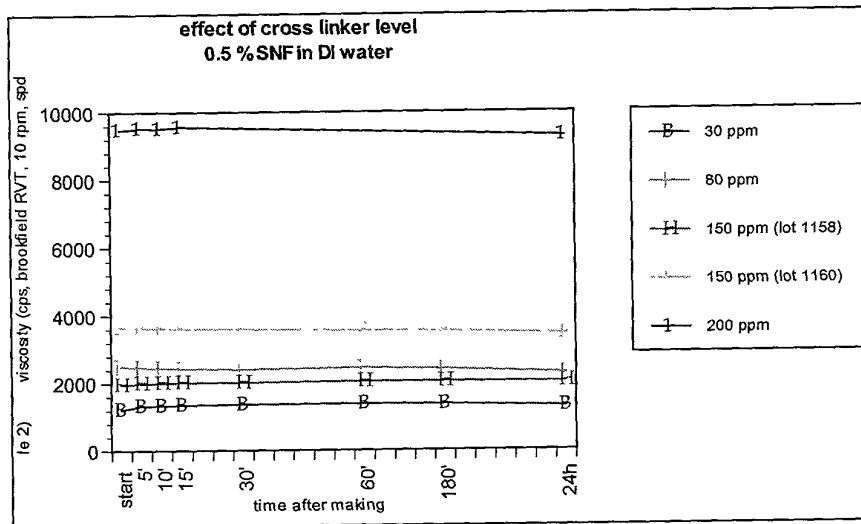


Fig 7

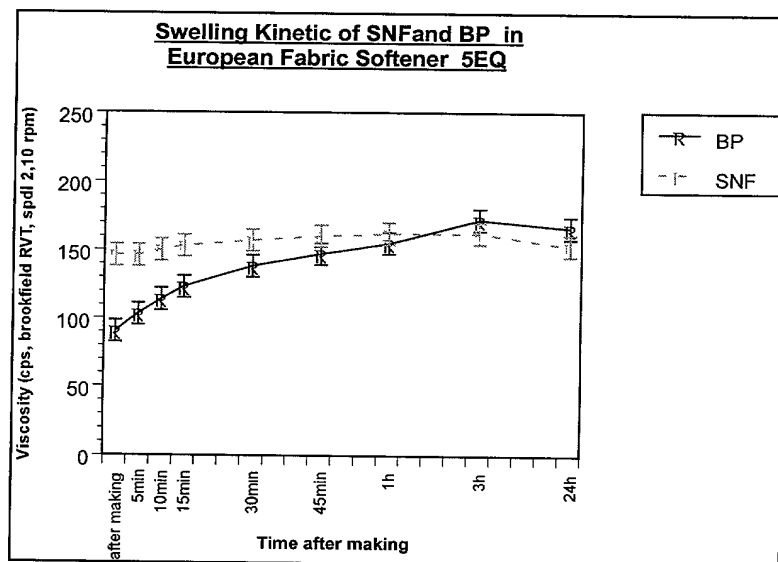
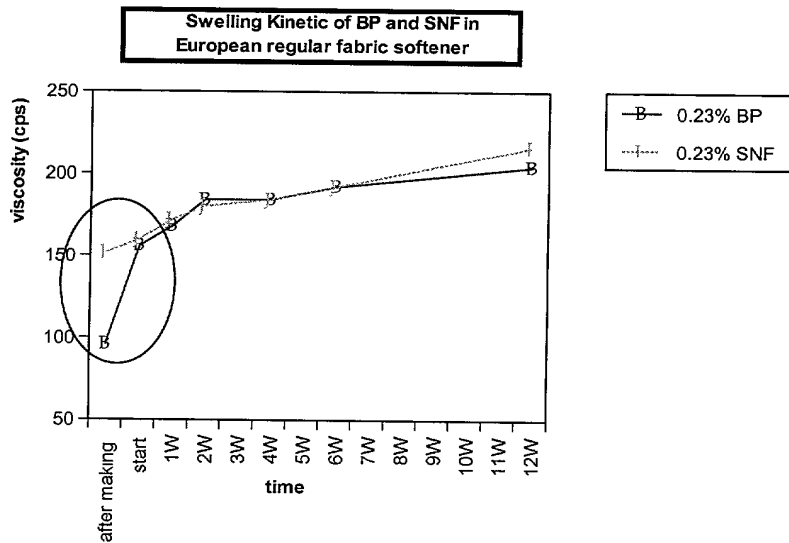
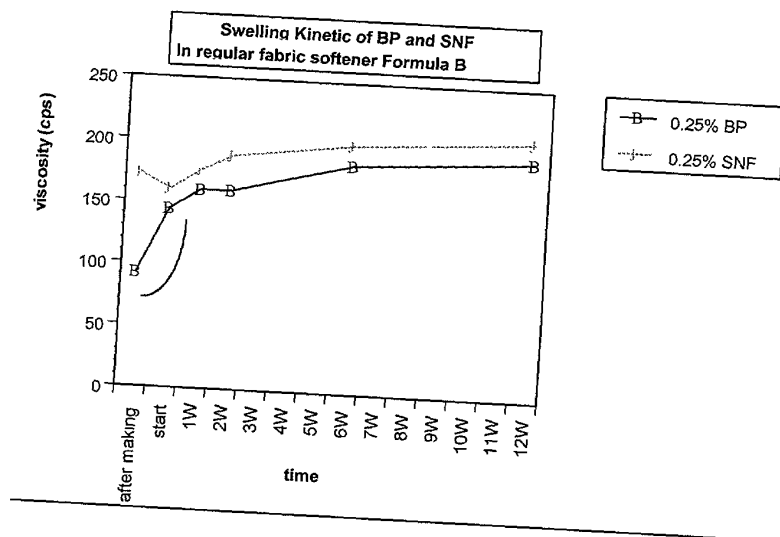


Fig 8



**FIG 9a**



**Fig 9b**

swelling kinetic of BP and SNF in  
regular fabric softener formula C

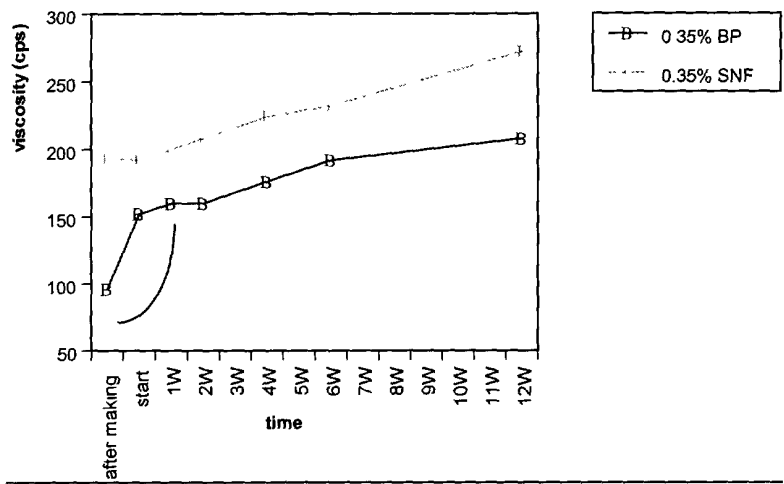
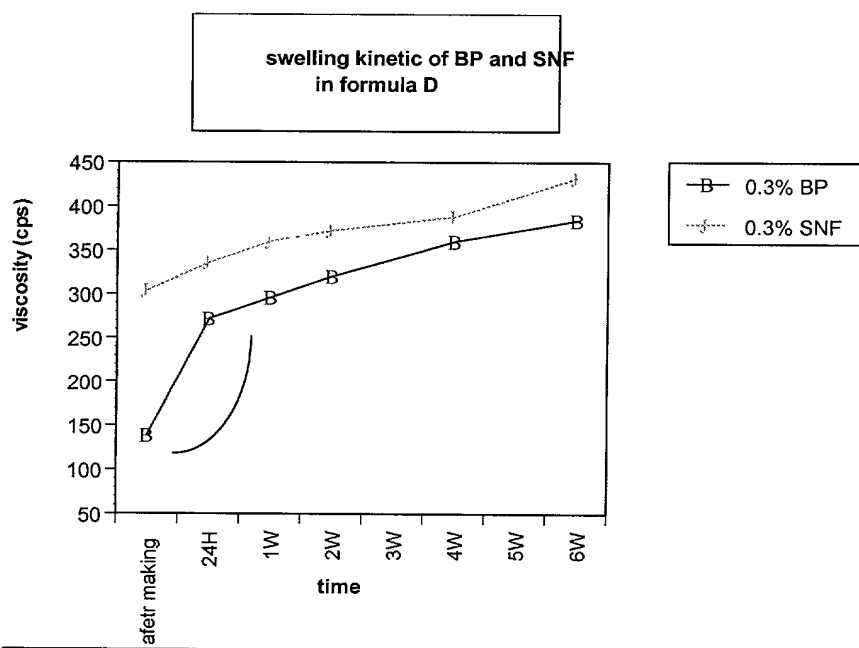


Fig 9c



**Fig 9d**

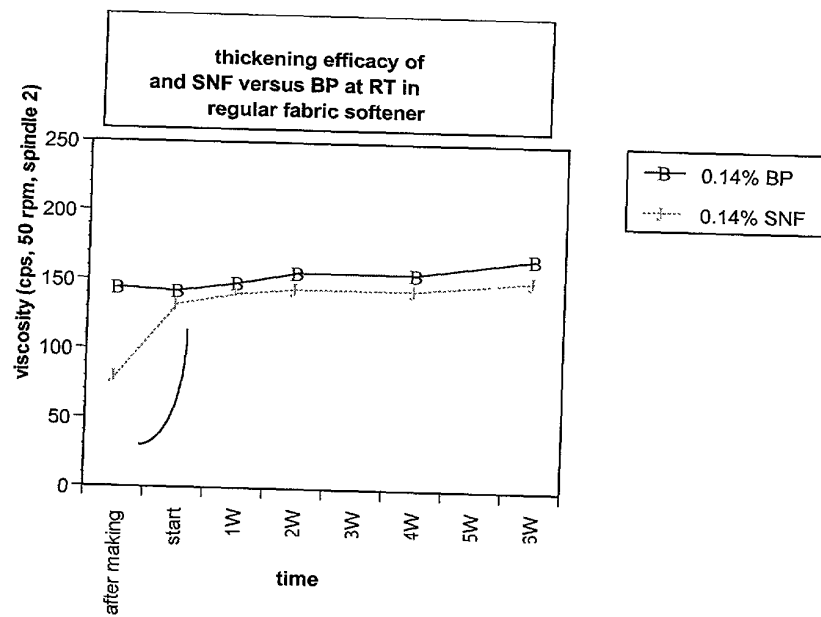


Fig 9e

:swelling kinetic of regular softener 1: 1  
thickened with SNF and BP / continuous process,  
high shear (0.2% emulsifier)

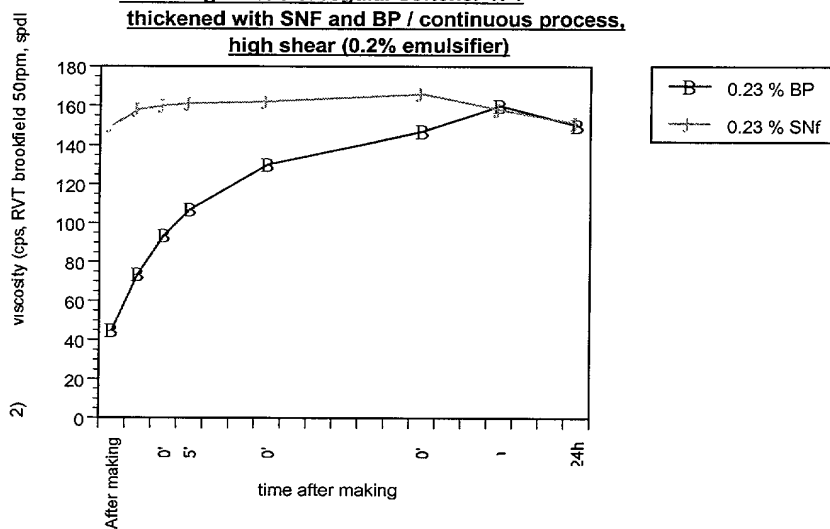


Fig 10a

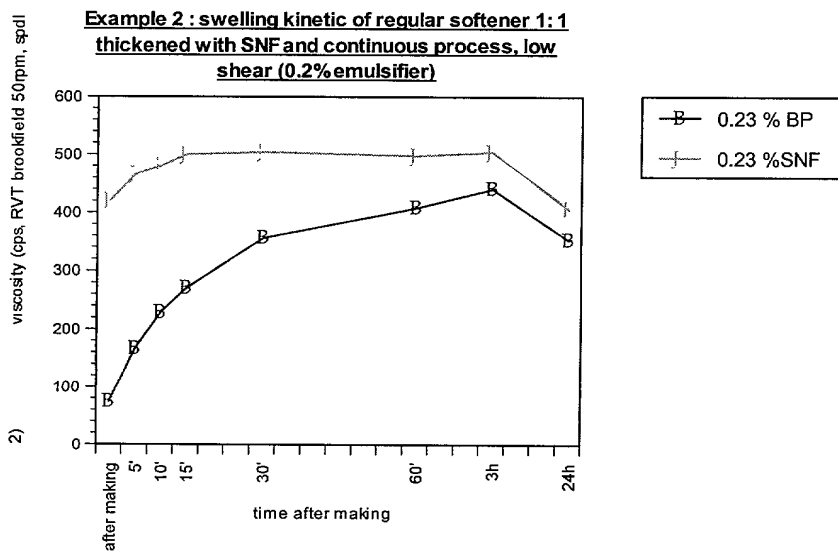


Fig 10b

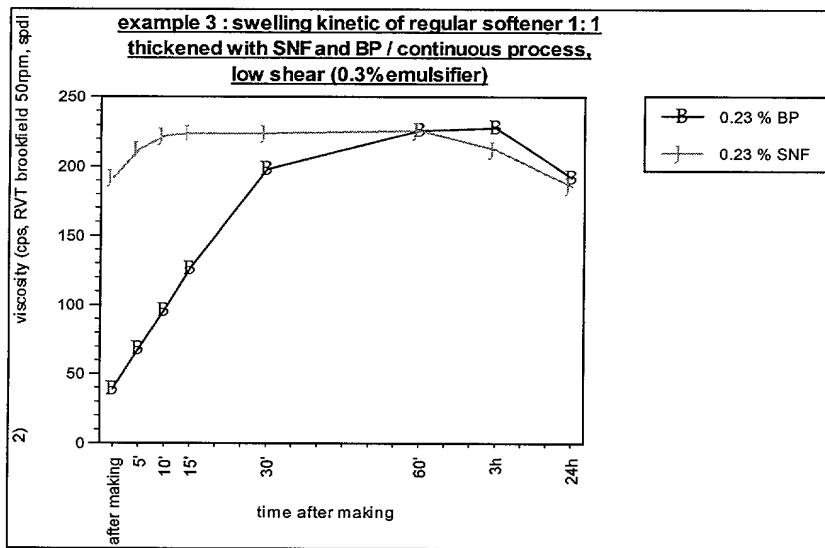


Fig 10c

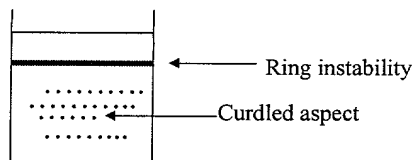


Fig 11